									European
Standards	& Regulati	ons fo	or Elastomeric & Polymeric	<u>: Seals</u>				28.05.2020	Sealing Association e.V.
Standard I.D.	Revision	Edition	Standard Title	Description	Type	Jurisdiction	Applicable Region(s)	Standard Status	Status & Comment
EN 1514-8	2005	2	Flanges and their Joints - Polymeric O-Ring Gaskets for Grooved Flanges	Specifies the dimensions of polymeric O Ring gaskets for use with grooved flanges complying with EN 1092 for PN 10, PN 16, PN 25, PN 40.	Industry	Europe	Europe	Active	
EN 6111	2020	1	Aerospace series - Ethylene-propylene elastomer (EPWEPDM) - Hardness 80 IRHD for static seal elements in hydraulic systems for long-term application - Material standard	Material standard for EPM/EPDM used in aircraft hydraulic systems	Industry	Europe	Europe	Standard Draft	
ISO 34-1	2015	4	Rubber, vulcanized or thermoplastic — Determination of tear strength — Part 1: Trouser, angle and crescent test pieces	ISO 34-1:2010 specifies three test methods for the determination of the tear strength of vulcanized or thermoplastic rubber, namely: method A, using a trouser test piece; method B, using an angle test piece, with or without a nick of specified depth; method C, using a crescent test piece with a nick.	Industry	World wide	World wide	Active	
ISO 37	2017	6	Rubber, vulcanized or thermoplastic — Determination of tensile stress-strain properties	ISO 37:2017 specifies a method for the determination of the tensile stress-strain properties of vulcanized and thermoplastic rubbers.	Industry	World wide	World wide	Active	
ISO 48-1	2018	1	Rubber, vulcanized or thermoplastic — Determination of hardness — Part 1: Introduction and guidance	This document provides guidance on the determination of the hardness of vulcanized and thermoplastic rubbers.	Industry	World wide	World wide	Active	
ISO 48-2	2018	1	Rubber, vulcanized or thermoplastic — Determination of hardness — Part 2: Hardness between 10 IRHD and 100 IRHD	This document specifies four methods for the determination of the hardness of vulcanized or thermoplastic rubbers on flat surfaces (standard-hardness methods) and four methods for the determination of the apparent hardness of curved surfaces (apparent-hardness methods).	Industry	World wide	World wide	Active	
ISO 188	2011	5	Rubber, vulcanized or thermoplastic — Accelerated ageing and heat resistance tests	ISO 188:2011 specifies accelerated ageing or heat resistance tests on vulcanized or thermoplastic rubbers.	Industry	World wide	World wide	Active	
ISO 815-1	2019	3	Rubber, vulcanized or thermoplastic — Determination of compression set — Part 1: At ambient or elevated temperatures	his document specifies methods for the determination of the compression set characteristics of vulcanized and thermoplastic rubbers at ambient (one method) or elevated temperatures (three methods, A, B, and C, depending on the way the test piece is released at the end of the test).	Industry	World wide	World wide	Active	
ISO815-2	2019	3	Rubber, vulcanized or thermoplastic — Determination of compression set — Part 2: At low temperatures	This document specifies two methods for the determination of the compression set characteristics of vulcanized and thermoplastic rubbers at low temperatures.	Industry	World wide	World wide	Acrive	
ISO 1431-1	2005	5	Rubber, vulcanized or thermoplastic — Resistance to ozone cracking — Part 1: Static and dynamic strain testing	ISO 1431-1:2012 specifies procedures intended for use in estimating the resistance of vulcanized or thermoplastic rubbers to cracking when exposed, under static or dynamic tensile strain, to air containing a definite concentration of ozone and at a definite temperature in circumstances that exclude the effects of direct light.	Industry	World wide	World wide	Active	

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ISO 1431-2	1994	2	Rubber, vulcanized or thermoplastic — Resistance to ozone cracking — Part 2: Dynamic strain test	Specifies a method intended for use in estimating the resistance of vulcanized or thermoplastic rubbers to cracking when exposed, under dynamic tensile strain, to air containing a definite concentration of ozone and at a definite temperature in circumstances that exclude the effects of direct light.	Industry	World wide	World wide	Withdrawn	
ISO 1431-3	2017	2	Rubber, vulcanized or thermoplastic — Resistance to ozone cracking — Part 3: Reference and alternative methods for determining the ozone concentration in laboratory test chambers	ISO 1431-3:2017 describes three types of method for the determination of ozone concentration in laboratory test chambers.	Industry	World wide	World wide	Active	
ISO 2285	2019	8	Rubber, vulcanized or thermoplastic — Determination of tension set under constant elongation, and of tension set, elongation and creep under constant tensile load	This document specifies a number of methods of determining the dimensional changes in test pieces of vulcanized or thermoplastic rubber during and after tensile loading for relatively short periods under constant elongation or constant loading.	Industry	World wide	World wide	Active	
ISO 2781	2018	5	Rubber, vulcanized or thermoplastic —	This document specifies two methods of	Industry	World wide	World wide	Active	
ISO 2921	2019	6	Rubber, vulcanized — Determination of low-temperature characteristics — Temperature-retraction procedure (TR test)	ISO 2921:2011 specifies a method for the determination of the temperature retraction characteristics of stretched vulcanized rubber.	Industry	World wide	World wide	Active	
ISO 3934	2002	2	Rubber, vulcanized and thermoplastic — Preformed gaskets used in buildings — Classification, specifications and test methods	This International Standard specifies a system of classification of materials used in preformed gaskets for buildings.	Industry	World wide	World wide	Under review	
ISO 3939	1977	2	Fluid power systems and components — Multiple lip packing sets — Methods for measuring stack heights	Specifies methods for measuring sealing devices having more than one seal in the set. Specifies methods for measuring stack height in order to determine that the sets are to an acceptable dimensional standard.	Industry	World wide	World wide	Confirmed	
ISO 4633	2015	4	Rubber seals — Joint rings for water supply, drainage and sewerage pipelines — Specification for materials	ISO 4633:2015 specifies requirements for materials used in vulcanized rubber seals for the cold drinking water as well as drainage, sewerage, and rainwater systems.	Industry	World wide	World wide	Under review	
ISO 4927	2008	2	Road vehicles — Elastomeric boots for cylinders for drum type hydraulic brake wheel cylinders using a non-petroleum base hydraulic brake fluid (Service temperature 120 degrees C max.)	ISO 4927:2005 specifies performance tests for moulded rubber boots used at end closures on drum type wheel brake cylinders. These boots prevent the entrance of dirt and moisture which could cause corrosion and otherwise impair wheel brake operation.	Industry	World wide	World wide	Confirmed	
ISO 4928	2006	3	Road vehicles — Elastomeric cups and seals for cylinders for hydraulic braking systems using a non-petroleum base hydraulic brake fluid (Service temperature 120 degrees C max.)	ISO 4928:2006 specifies performance tests of brake cups and seals for hydraulic braking systems for road vehicles; it does not include requirements relating to chemical composition, tensile strength and elongation of the rubber compound. Disc brake seals are not covered by this international Standard.	Industry	World wide	World wide	Under review	
ISO 4930	2006	2	Road vehicles — Elastomeric seals for hydraulic disc brake cylinders using a non- petroleum base hydraulic brake fluid (Service temperature 150 degrees C max.)	ISO 4930:2006 specifies the performance test methods and requirements for elastomeric seals used in road vehicle disc brake cylinders.	Industry	World wide	World wide	Under review	

ISO 5892	2013	2	Rubber building gaskets — Materials for preformed solid vulcanized structural gaskets — Specification	ISO 5892:2013 specifies material requirements for preformed, solid vulcanized rubber structural gaskets in sealing and supporting applications for buildings.	Industry	World wide	World wide	Confirmed	
ISO 6117	2005	2	Road vehicles — Elastomeric boots for drum- type, hydraulic brake wheel cylinders using a non-petroleum base hydraulic brake fluid (service temperature 100 degrees C max.)	ISO 6117:2005 specifies performance tests for moulded rubber boots used at end closures on drum type wheel brake cylinders; these boots prevent the entrance of dirt and moisture which could cause corrosion and otherwise impair wheel brake operation.	Industry	World wide	World wide	Confirmed	
ISO 6118	2006	2	Road vehicles — Elastomeric cups and seals for cylinders for hydraulic braking systems using a non-petroleum base hydraulic brake fluid (service temperature 70 degrees C max.)	ISO 6118:2006 specifies performance tests of brake cups and seals for hydraulic braking systems for road vehicles. It does not include requirements relating to chemical composition, tensile strength and elongation of the rubber compound. Disc brake seals are not covered by this International Standard.	Industry	World wide	World wide	Under review	
ISO 6119	2006	2	Road vehicles — Elastomeric seals for hydraulic disc brake cylinders using a non- petroleum base hydraulic brake fluid (Service temperature 120 degrees C max.)	ISO 6119:2006 specifies the performance test methods and requirements for elastomeric seals used in road vehicle disc brake cylinders.	Industry	World wide	All	Under review	
ISO 6194-1	2007	2	Rotary shaft lip-type seals incorporating elastomeric sealing elements — Part 1: Nominal dimensions and tolerances	ISO 6194-1:2007 describes seals utilising elastomeric sealing elements. They are considered suitable for use under low-pressure conditions.	Industry	World wide	All	Confirmed	
ISO 6194-2	2007	2	Rotary shaft lip-type seals incorporating elastomeric sealing elements — Part 2: Vocabulary	ISO 6194-2:2009 establishes the appropriate vocabulary for seals utilizing elastomeric sealing elements where the terms and definitions given in ISO 5598 apply. These seals are considered suitable for use under low- pressure conditions.	Industry	World wide	All	Under review	
ISO 6194-3	2009	2	Rotary shaft lip-type seals incorporating elastomeric sealing elements — Part 3: Storage, handling and installation	ISO 6194-3:2009 describes seals utilizing elastomeric sealing elements. They are considered suitable for use under low-pressure condition.	Industry	World wide	All	Under review	
ISO 6194-4	2009	3	Rotary shaft lip-type seals incorporating elastomeric sealing elements — Part 4: Performance test procedures	ISO 6194 describes seals utilizing elastomeric sealing elements. They are considered suitable for use under low- pressure conditions.	Industry	World wide	All	Under review	
ISO 7630	1985	1	Road vehicles — Elastomeric O-rings for hydraulic drum brake wheel cylinders using a petroleum base hydraulic brake fluid (service temperature 120 degrees C max.)	Specifies the performance test methods and requirements for elastomeric O- rings used in brake wheel cylinders.	Industry	World wide	All	Confirmed	
ISO 7631	1985	1	Road vehicles — Elastomeric cups and seals for cylinders for hydraulic braking systems using a petroleum base hydraulic brake fluid (service temperature 120 degrees C max.)	Specifies performance tests of brake cups and seals for braking systems.	Industry	World wide	All	Confirmed	
ISO 7632	1985	1	Road vehicles — Elastomeric seals for hydraulic disc brake cylinders using a petroleum base hydraulic brake fluid (service temperature 120 degrees C max.)	Specifies the performance test methods and requirements for seals used in disc brake cylinders.	Industry	World wide	All	Confirmed	
ISO 7633	1985	1	Road vehicles — Elastomeric boots for drum type hydraulic brake wheel cylinders using a petroleum base hydraulic brake fluid (service temperature 120 degrees C max.)	Specifies performance tests for moulded rubber boots used as end closures on drum type brake cylinders.	Industry	World wide	All	Confirmed	
ISO 7986	1997	1	Hydraulic fluid power — Sealing devices — Standard test methods to assess the performance of seals used in oil hydraulic reciprocating applications	Tthis standard describes test methods for performance tests of sealing sets used in oil hzdraulic reciprocating applications	Industry	World wide	All	Confirmed	

ISO 9553	1997	1	Solar energy — Methods of testing preformed rubber seals and sealing compounds used in collectors	his International Standard gives requirements for the classification and testing of rubbers used to seal solar energy collectors in order to aid selection for specific applications.	Industry	World wide	All	Confirmed	
ISO 9631	2018	3	Rubber seals — Joint rings for pipelines for hot-water supply up to 110 °C — Specification for the material	ISO 9631:2018 specifies material requirements for vulcanized rubber seals for hot drinking and non-drinking water supply (up to 110 °C).	Industry	World wide	All	Active	
ISO 16010	2019	2	Elastomeric seals — Material requirements for seals used in pipes and fittings carrying gaseous fuels and hydrocarbon fluids	This document specifies requirements for elastomeric materials used in seals for supply pipes and fittings, ancillaries and valves at operating temperatures.	Industry	World wide	All	Active	
ISO 16589-1	2011	2	Rotary shaft lip-type seals incorporating thermoplastic sealing elements — Part 1: Nominal dimensions and tolerances	ISO 16589-1:2011 shows seal types and examples. It also specifies the nominal dimensions and tolerance of the seals, shafts and housings, as well as a dimensional identification code.	Industry	World wide	All	Confirmed	
ISO 16589-2	2011	2	Rotary shaft lip-type seals incorporating thermoplastic sealing elements — Part 2: Vocabulary	This part of ISO 16589 establishes the appropriate vocabulary, where the terms and definitions given in ISO 5598 apply.	Industry	World wide	All	Confirmed	
ISO 16589-3	2011	2	Rotary shaft lip-type seals incorporating thermoplastic sealing elements — Part 3: Storage, handling and installation	ISO 16589-3:2011 gives users of lip- type seals guidance on the careful storage and handling and proper installation of rotary shaft lip-type seals	Industry	World wide	All	Confirmed	
ISO 16589-4	2011	2	Rotary shaft lip-type seals incorporating thermoplastic sealing elements — Part 4: Performance test procedures	SO 16589-4:2011 specifies general performance tests which can be used for seal qualification purposes. Materials quality control, dynamic testing, and supplementary low-temperature testing requirements are covered.	Industry	World wide	All	Confirmed	
ISO 16589-5	2011	2	Rotary shaft lip-type seals incorporating thermoplastic sealing elements — Part 5: Identification of visual imperfections	ISO 16589-5:2011 defines and classifies typical surface imperfections that could impair the function of the seals, and is intended as a convenience for purchasers and manufacturers in their discussions concerning the importance of these imperfections in different applications.	Industry	World wide	All	Confirmed	
ISO 23711	2003	1	Elastomeric seals — Requirements for materials for pipe joint seals used in water and drainage applications — Thermoplastic elastomers	ISO 23711:2003 specifies requirements for materials used for moulded seals made of thermoplastic elastomers (TPEs) for joints.	Industry	World wide	All	Under review	
ISO 23936-2	2011		Petroleum, petrochemical and natural gas industries — Non-metallic materials in contact with media related to oil and gas production — Part 2: Elastomers	Requirements and procedures for qualification of elastomeric material used in equipment for oil and gas production.	Industry	World wide	World wide		
ISO 27996	2009	1	Aerospace fluid systems — Elastomer seals — Storage and shelf life	ISO 27996:2009 is applicable to the general requirements for data recording procedures, packaging, and storing of elastomeric seals and seal assemblies which include an elastomeric element prior to the seal being assembled into hardware components.	Industry	World wide	All	Under review	
DIN 53504	2017	3	Testing of rubber - Determination of tensile strength at break, tensile stress at yield, elongation at break and stress values in a tensile test	This standard defines test conditions for tensole stress testing	Industry	Europe	Primarily Europe	Active	
DIN 53508	2000		Testing of rubber - Accelerated ageing	This standard describes ageing tests for rubber materials	Industry	Europe	Primarily Europe	Active	

DIN 53536	1992		Testing of rubber; determination of gas permeability	The standard describes the determination of gas permeability in rubber seals	Industry	Europe	Primarily Europe	Active	
Norsok M-710			Qualification of non-metallic materials and manufacturers – Polymers	Methodology for establishing long term chemical compatibility for polymers based on an accelerated testing in hydrocarbon fluids and for testing rapid gas decompression resistance.	Industry	Norway	Norway but generally referenced worldwide	Active	Widely specified by Oil & Gas equipment manufacturers
API 6A	2018	21	Specification for Wellhead and Tree Equipment	This standard specifies requirements and gives recommendations for the performance, dimensional and functional interchangeability, design, matring, handling, storing, shipment, purchasing, repair and remanufacture of wellhead and christmas tree equipment for use in the petroleum and natural gas industries.	Industry	World wide	Primarily U.S. and petro- chemical industries	Active	
ASTM D 395	2018	10	Standard Test Methods for Rubber Property—Compression Set	Compression set test methods of rubber intended for use in applications in which the rubber will be subjected to compressive stresses in air or liquid media.	Industry	USA	Primarily U.S. and petro- chemical industries	Active	
ASTM D 412	2016	11	Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers—Tension	These test methods cover procedures used to evaluate the tensile (tension) properties of vulcanized thermoset rubbers and thermoplastic elastomers. These methods are not applicable to ebonite and similar hard, low elongation materials.	Industry	USA	Primarily U.S. and petro- chemical industries	Active	
ASTM D 471	2016	12	Standard Test Method for Rubber Property—Effect of Liquids	This test method covers the required procedures to evaluate the comparative ability of rubber and rubber-like compositions to withstand the effect of liquids.	Industry	USA	Primarily U.S. and petro- chemical industries	Active	
ASTM D 573 - 04	2019	5	Standard Test Method for Rubber—Deterioration in an Air Oven	This test method covers a procedure to determine the influence of elevated temperature on the physical properties of vulcanized rubber.	Industry	USA	Primarily U.S. and petro- chemical industries	Active	
ASTM D 624	2020	5	Standard Test Method for Tear Strength of Conventional Vulcanized Rubber and Thermoplastic Elastomers	This test method describes procedures for measuring a property of conventional vulcanized rubber and thermoplastic elastomers called tear strength.	Industry	USA	Primarily U.S. and petro- chemical industries	Active	
ASTM D 1149	2018	7	Standard Test Methods for Rubber Deterioration—Cracking in an Ozone Controlled Environment	These test methods are used to estimate the effect of exposure, under surface tensile strain conditions, either dynamic or static, in an atmosphere containing specified levels of ozone concentration, expressed as partial pressure, on vulcanized rubber, rubber compounds, molded or extruded soft rubber, and other specified materials, or as may be determined empirically.	Industry	USA	Primarily U.S. and petro- chemical industries	Active	
ASTM D 1329	2016	4	Standard Test Method for Evaluating Rubber Property—Retraction at Lower Temperatures (TR Test)	This test method describes a temperature-retraction procedure for rapid evaluation of crystallization effects and for comparing viscoelastic properties of rubber and rubber-like materials at low temperatures.	Industry	USA	Primarily U.S. and petro- chemical industries	Active	

ASTM D 1414	2015	5	Standard Test Methods for Rubber O-Rings	These test methods describe the procedures for determining the physical properties of O-rings and changes in these properties due to aging.	Industry	USA	Primarily U.S. and petro- chemical industries	Active	
ASTM D 1415	2018	8	Standard Test Method for Rubber Property—International Hardness	This test method covers a procedure for measuring the hardness of vulcanized or thermoplastic rubber.	Industry	USA	Primarily U.S. and petro- chemical industries	Active	
ASTM D 1817 - 05	2016	6	Standard Test Method for Rubber Chemicals—Density	This test method covers the determination of the density of solid chemicals used as rubber additives during processing and manufacture.	Industry	USA	Primarily U.S. and petro- chemical industries	Active	
ASTM D 2000	2018	15	Stan+E66dard Classification System for Rubber Products in Automotive Applications	This classification system covers the properties of vulcanized rubber materials (natural rubber, reclaimed rubber, synthetic rubbers, alone or in combination) that are intended for, but not limited to, use in rubber products for automotive applications.	Industry	USA	Primarily U.S. and petro- chemical industries	Acrtive	
ASTM D 2240 - 15e1	2015	11	Standard Test Method for Rubber Property—Durometer Hardness	This test method covers twelve types of rubber hardness measurement devices known as durometers: Types A, B, C, D, DO, E, M, O, OO, OOO, OOO-S, and R.	Industry	USA	Primarily U.S. and petro- chemical industries	Active	
ASTM D 6546	2015	4	Standard Test Methods for and Suggested Limits for Determining Compatibility of Elastomer Seals for Industrial Hydraulic Fluid Applications	These test methods cover the procedure for measuring physical properties of elastomer seals in the form of O-rings after exposure to industrial hydraulic fluids and thermal aging.	Industry	USA	Primarily U.S. and petro- chemical industries	Active	
ASTM D 7216	2019	10	Standard Test Method for Determining Automotive Engine Oil Compatibility with Typical Seal Elastomers	This test method covers quantitative procedures for the evaluation of the compatibility of automotive engine oils with several reference elastomers typical of those used in the sealing materials in contact with these oils.	Industry	USA	Primarily U.S. and petro- chemical industries	Active	
ASTM F2523	2020	6	Standard Practice for Blowout Resistance of Room-Temperature Vulcanized Elastomers	This practice provides a means to determine the blowout resistance of a room-temperature vulcanized elastomer system (RTV) using a standard fixture.	Industry	USA	Primarily U.S. and petro- chemical industries	Active	
TM0187	2011-SG		Evaluating Elastomeric Materials in Sour Gas Environments	Test method to measure the ability of elastomeric materials to withstand static exposure to elevated pressure and vapor-phase sour gas environments. Tests O-rings or specimens of elastomeric vulcanites.	Industry	USA	World wide	Active	NACE International Standard
NAS 1613	2012	6	Packing, Preformed, Ethylene Propylene Rubber	This specification establishes requirements for elastomer seal elements for use in hydraulic systems using phosphate ester fluids.	Industry	USA	World wide	Active	

VDI 2440		Emission Control Mineral Oil Refineries	VDI 2440 is a German guideline created by experts from industry, universities and public bodies for emission control in mineral oil refineries. The sources of gaseous emissions are stated and the relevant best available technologies (BAT) for emission reduction are described. Also specific leakage rates for the emissions from valves and flanges are defined as well as the specific testing methods. These leakage rates have been implemented into the German emission directive "TA-Luft"	National	Germany	Germany and Europe	Active	
BAM			German approval for articles to be used in oxygen applications	National	Germany	Germany and Europe	Active	
EC 1935/2004	2004	Food safety — safe packaging	Covers materials and articles intended to come into contact with food	National	Europe	Europe	Active	
ACS			French Drinking Water Approval	National	France	France	Active	A E.U. working group is working on alignment of all individual water approvals in the E.U.
WRAS			U.K. Drinking Water Approval		U.K.	UK	Active	
KTW			German Drinking Water Approval	National	Germany	Germany	Active	A E.U. working group is working on alignment of all individual water approvals in the E.U.
DVGW			German Approval for use of articles in Water and Gas applications	National	Germany	Germany	Active	
KIWA			Netherlands Drinking Water Approval	National	Netherlands	Netherlands	Active	A E.U. working group is working on alignment of all individual water approvals in the E.U.
FDA		Food safety	Food Safety Approvals	National	USA	USA and International	Active	